

### **30+** years in Process Control Instrumentation

# Elixir-T-Uni - Compact Vibrating Fork for Hygienic Applications

Elixir-T-Uni is a very compact level limit switch used in tanks, containers and pipelines. It is suitable for all kinds of liquids having viscosity upto 10,000 cP & density greater than or equal to 0.7gm/cc.

### Principle

Elixir-T-Uni works on the principle of continuous vibration of the fork at its natural frequency. A specially shaped tuning fork is kept vibrating by piezo electric elements. The resonant frequency of the fork changes when its tines are immersed in a fluid. This change in frequency is detected and used for switching. The open collector PNP output can be used to energise relay or as input to PLC.

Approvals IP-67 Marking, RoHS Compliance, CE Marking

#### **Features**

#### More compact, hygienic, foam-immune, silent fork

- Smoother fork made by special process
- Ideal for hygiene-conscious applications (see Figure 1)
- Average surface finish of 0.8 Ra, no buffing required
- Use of Hall sensors to cater higher temperatures
- Intelligent software for self-test for proper functioning
- Immunity to material buildup such as foam
- Status indications for temperature overshoot, fork health
- Silent operation for operator's peace of mind
- No calibration required, easy to install
- Service friendly plug-in connection
- Operational safety, reliability
- Easy circuit testing by test magnet



Figure 1: Fork design conducive to hygiene maintenance

#### Parts

The dimensions (in millimeters) of Elixir-T-Uni are explained in Figure 2.



Figure 2: Dimensional Drawing of Elixir-T-Uni

Manufacturing Level Instruments & Speed Monitoring Systems

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An ISO 22000 company

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# Applications

#### Pharmaceutical

- Chemicals
- Pesticides
- Brewery
- FMCG
- Paint
- Food

- Dairy
  - Packaging
  - Edible oil
  - Cosmetics
  - Confectionery
- Paper
  - Sugar

# **Technical Specifications**

#### Mechanical

<b>Resonant Frequency:</b>	1.6 KHz
Housing:	Stainless steel
Mounting:	Threaded: 1/2", 3/4",1" BSP/NPT
	Flanged: As per specification
	Others: Tri-clamp arrangement
Cable Entry:	PG 11 cable gland
Connector type:	Quick ON connector
Fork Length:	44 mm
Probe Length:	65 mm
SS Housing:	Φ 32 mm
Sensing:	Resonating fork SS 316

# Electrical

Indication:	LED Indication
Power:	Green
Switching:	Red
Status:	Blue
Input Supply:	18 - 30 V DC
Output:	Switching, Open collector PNP
Temperature:	0°C to 60°C (Electronics), 0°C to
	150°C (Material)

# **Measuring System**

Elixir-T-Uni vibrating fork level switch detects the resonant frequency change and changes the output signal according to fail-safe mode selection. Typically, the output is fed to a PLC which then uses it to control the process. The installation diagram (Figure 3) describes the correct (marked green) and incorrect (marked red) mounting arrangements for Elixir-T-Uni.



# Why Sapcon

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- Pioneers in this field with over 32 years of expertise.
- Understanding your problems, always ready with solutions.
- Masters in customization.
- Offering accelerated delivery, saving your inventory costs.

